

Specifications of Frozen Fruits	
<b>Product</b>	<b>IQF Guava Dices (6x6 mm)</b>
<b>Product Code</b>	<b>IWGDD1NB</b>
<b>Ingredient</b>	<b>Ripe Guava, Citric Acid, Ascorbic Acid</b>
<b>Origin</b>	<b>India</b>
<b>Description</b>	Frozen Guava Dices are made from matured ripe Guava conforming with the standard procedure & under strict hygienic condition.
Parameter Group	Range Value
<b>1 Physico-Chemical</b>	
1.1 Refractometric Brix @ 20 ° Cel. (°Brix)	Min.6.0
1.2 Acidity As Anhyd Citric Acid (%)	0.20-0.70
1.3 pH	3.5-4.2
1.4 Peel alongwith Dice (Count/Kg)	Max. 10
1.5 Foreign Matter (/100 gm)	Absent
<b>2 Microbiological</b>	
2.1 Total Plate Count [CFU] (/ gm)	NMT 100000
2.2 Yeast & Mould Count [CFU] (/gm)	NMT 10000
2.3 Coliform [CFU] (/gm)	NMT 100
2.4 E.coli [CFU] (/gm)	Absent
2.5 Salmonella (/25 gm)	Absent
<b>3 Organoleptic</b>	
3.1 Colour	Characteristic Ripe Guava colour
3.2 Flavour & Aroma	Characteristic Guava Flavour when thawed at room temperature.
3.3 Taste	Characteristic Guava taste when thawed at room temperature.
<b>4 Physical Characteristics</b>	
4.1 Appearance	Uniform Dices of 6x6 mm size.
4.2 < 3 mm	0%
4.3 3 - 5 mm	NMT 10 % by weight
4.4 5 - 7 mm	NLT 80 % by weight
4.5 8 - 9 mm	NMT 10 % by weight
4.6 > 9 mm	0%
4.7 Lumps	NMT 5 % by weight
<b>5 Additives &amp; Preservatives</b>	
5.1 Authentic Product, free from added sugar, preservatives & pigments	
5.2 Product is free from known Allergen, genetically modified organism	
<b>6 Additional Test</b>	
6.1 Pesticide Residue & Heavy Metal – For each lot	
6.2 Additional, Specific tests can be carried out on request.	
6.3 Product is Kosher, Halal certified and suitable for Vegans , vegeterians.	
<b>7 Packing</b>	
7.1 Product is packed in 10 kg Poly bag per Corrugated box.	
<b>8 Shelf-Life &amp; Storage</b>	
8.1 12 Months when stored below -18 °C	
<b>9 Labeling</b>	
9.1 Every Box labeled with product name, Traceability Data (Batch No. & Box Sr.No.), Supplier Code, Date of manufacturing, Best before, Nett Wt., Gross Wt., Country of Origin.	
<b>10 Shipping / Container Loading</b>	
10.1 Total cartons -810 ( 9 Pallets x 90 boxes) Per 20 Ft Refrigerated Container.	
10.2 Total cartons - 2000 ( 20 Pallets x 100 boxes) Per 40 Ft Refrigerated Container.	
NMT = NOT MORE THAN , NLT = NOT LESS THAN	
Revision Date :01/01/2015	
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